



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-797-012
Job Sheet 171874



Part No: D407-797-012

Job Qty: 1 ea

Part Name: 407 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.09 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/28/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging1-4		Smb
115	QC	1 pcs		2/28/18	0.00	0.00	QC5		
120	QC	1 pcs		2/28/18	0.00	0.00	QC4		
125	DC	1 pcs		2/28/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		2/28/18	0.00	0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label
Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPPD407-797-012 CHG005

130 - Identify and pack for shipping as per PPP D407-797-012

MAR 21 2018

MAR 15 2018
F9030

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D407-797-111	407 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	
D4272-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D407-797-111	1	1	0
	D4272-012	1	1	0

Part Specifications



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Container No: S051686



Part: D407-797-012

Job No: 171874

Serial No/Batch: S051686

Revision:

Inspector:

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Change Record

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Part Number: D407-797-012

Description: HELI-UTILITY BASKET, HEAVY DUTY LID, RH

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				